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RBT18551
Job Sheet 194255



Part No: RBT18551

Job Qty: 2 pcs

Part Name: Swashplate Shim Bolts



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 6/14/19 *10-4-2019*

Description: ~~SOP~~ *order 18350*

Type: Stock *320D*

Note: DWG RBT18551 Rev.0 IPP Rev. A 19.01.18 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	6/14/19		0.00	0.13	Small Fab - 1		<i>MLL</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	6/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
120	Packaging 3-1 - Stock - B4B	2 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B		<i>09 2019</i> <i>40</i> <i>9-89</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S221126



Part: RBT18551

Job No: 194255

Serial No/Batch: S221126

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 10/09/19

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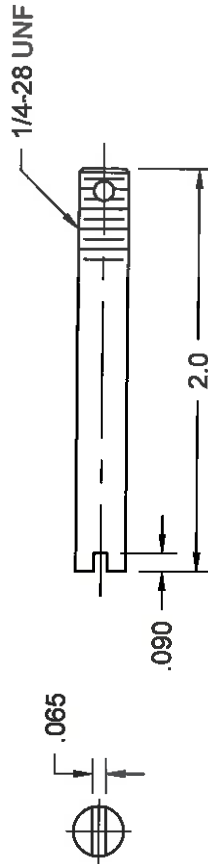
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130	QC 21 - FG	2 pcs	6/14/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 100 - Pick Descriptions:					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
90174A113	Retaining Pin	2 Ea (1 ea)	100-Small Fab - 1	5200932	
RBT18551-1	Bolt	8 pcs (4 ea)	100-Small Fab - 1	5217295	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	90174A113	2	73	0	
	RBT18551-1	8	0	0	
Part Specifications					
Specifications could not be found.					

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REVISIONS		DATE	REVIEW APPROVED
REV	DESCRIPTION		
-	-	-	-

SHOP COPY
RETURN TO
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NOT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
194255 1944-26



RED BARN MACHINE

TITLE SWASHPLATE SHIM BOLT

DWG NO. RBT18551

REV

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED	CLDUGH
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	TREAT FINISH	2
METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	CAD PLATE YELLOW	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY TO PARTS	SPEC 00-P-416F, TYPE II, CLASS II	
SCALE	DATE	2-17-11
NTS	SHEET	1 of 1

ASSEMBLY QTY	BIO QTY	PART #	UNIT QTY	DESCRIPTION	MATERIAL	BIO INFORMATION OR SPECIFICATIONS	Pg.
	-1	4		BOLT	STEEL	1/4-28 UNF x 2 AIRCRAFT SPRUCE #AN4-20	
	BIO	-3	1	COIL TENSION SAFETY CLIP	STEEL	MCMASTER-CARR #90174A113	
ASSEMBLY #							

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS						MRB (QSI042)		
Date :		Sequence #:		QTY Affected :		Disposition						Completed By	
Description Work Order Deviation												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause		FAULT CATEGORY											
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					